

**KASTO, Inc.**

**3002 Venture Court  
Export, PA 15632**

**Sales: Phone 724-325-5600 – Fax 724-325-5611**

**Parts/Service: Phone 724-325-5605 – Fax 724-325-5612**

**E-Mail: [sales@kastoinc.com](mailto:sales@kastoinc.com)**



**Technical Data Sheet KASTOpsb 2 and KASTOpsb 4**

**Cutting range:**

		<u>KASTOpsb 2</u>		<u>KASTOpsb 4</u>	
Cutting range	90° round	11.02 in.	280 mm	15.75 in.	400 mm
Cutting range	90° flat (W x H)	11.02 x 6.30 in.	280 x 160 mm	15.75 x 9.45 in.	400 x 240 mm
Cutting range	90° flat	9.45 x 9.45 in.	240 x 240 mm	12.60 x 12.60 in.	320 x 320 mm
Cutting range	+ 45° round	7.09 in.	180 mm	9.84 in.	250 mm
Cutting range	+ 45° flat (W x H)	7.09 x 6.69 in.	180 x 170 mm	9.84 x 9.84 in.	250 x 250 mm
Cutting range	+ 45° flat (W x H)	5.91 x 9.84 in.	150 x 250 mm	9.84 x 12.60 in.	250 x 320 mm
Cutting range	+ 45° flat	6.69 x 6.69 in.	170 x 170 mm	9.84 x 9.84 in.	250 x 250 mm

**Dimensions and weight:**

Height, saw head lowered position	39.37 in.	1000 mm	46.06 in.	1170 mm
Length	59.06 in.	1500 mm	72.05 in.	1830 mm
Width	25.60 in.	650 mm	27.95 in.	710 mm
Height, saw head in highest position	51.99 in.	1320 mm	63.19 in.	1605 mm
Material support height	23.62 in.	600 mm	23.62 in.	600 mm
Material support height with rotating foundation frame (accessories)	27.56 in.	700 mm	27.56 in.	700 mm
Total weight	1,188 lbs.	540 kg	1,584 lbs.	720 kg

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### Power characteristics:

Total power	3.96 HP	3.0 kW	5.94 HP	4.5 kW
Saw motor, power	3.43 HP	2.6 kW	5.28 HP	4.0 kW

**Dimensions of saw blade:** 17.72 x 1.57 x 0.08 in. 450 x 40 x 2.0 mm 23.62 x 1.97 x 0.08 in. 600 x 50 x 2.0 mm

Average cutting speed of KASTO*psb* 236/45/59/72/91/118ft./min 11/14/18/22/28/36 mm

Average cutting speed of KASTO*psb* 4 36/42/55/72/85/111ft./min 11/13/17/22/26/34 mm

Stroke speed of KASTO*psb* 2 (Strokes/minute) 40/51/64/90/102/128/min

Stroke speed of KASTO*psb* 4(Strokes/minute) 36/45/58/72/90/116/min

### Electrical equipment:

Supply voltage 220/440 Volts, 60 Hz, 3 phase  
Control voltage 24 V DC  
Other voltages upon request at additional cost.

### Safety requirements:

The machine is offered with reference to the valid safety requirements according to DIN EN ISO 12100-1, DIN EN ISO 12100-2

### Color:

Light grey RAL 7035, structural painting

**Please Contact our Sales Department at 724-325-5600  
for More Detailed Information or a Quote on This Machine!**